

Specifications M-80 Meter

Liquid Controls M and MA Series rotary motion positive displacement (PD) meters offer the ultimate in measurement accuracy for custody transfer of petroleum products, aviation fuels, LPG and a broad of industrial liquids.

Superior performance features

Low pressure drop – will operate on gravity flow or pump pressure.

Sustained accuracy – no metal-to-metal contact inside the measuring chamber means minimal wear and deterioration in accuracy over time, fewer recalibrations and a longer service life. Meters conform to NIST and International Weight and Measures accuracy requirements.

Wide viscosity range – LCE meters can accurately meter products from less than 30 SSU (1 cP) to 1500000 SSU (325000 cP).

Maximum adaptability - choice of stock or custom elbows/fittings provides unequaled mounting flexibility to meet widely varying installation requirements.

Accuracy/Performance

Repeatability

Mechanical registration: capable of 0.05% of reading over entire range Electronic registration: capable of 0.03% of reading over entire range

Linearity

Over 5:1 range

Mech. registration: capable of $\pm 0.125\%$ or better from max nom. flow rate Elect. registration: capable of $\pm 0.10\%$ or better from max. nom. flow rate

Over 10:1 range

Mech. registration: capable of $\pm 0.22\%$ or better from max. nom. flow rate Elect. registration: capable of $\pm 0.10\%$ or better from max. nom. flow rate

Over 40:1 range

Mech. registration: capable of $\pm 0.5\%$ or better from max. nom. flow rate Elect. registration: capable of $\pm 0.15\%$ or better from max. nom. flow rate

Temperature range

-40° F to 160° F (-40° C to 71° C)

Industries served

LC series M and MA meters are well-suited for use in industries requiring precise flow measurement and reliable, extended service life:

- Refined petroleum products
- Aviation fuels
- LPG
- Agricultural chemicals
- Paints and coatings
- Foods and beverages
- Petrochemicals
- Pharmaceuticals
- Cosmetics
- Printing inks
- Textiles

Construction

Meter housing and rotors Cast aluminum (other metallurgies, available including brass, cast-iron and stainless steel)

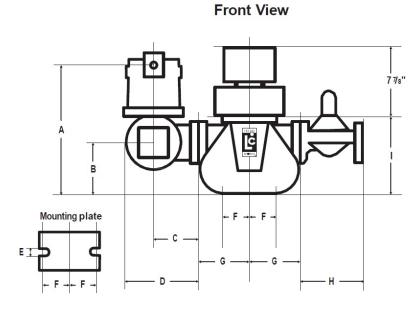
Internal components Aluminum, Ni-Resist, stainless steel

Seal material UL recognize component: Buna-N, Viton, Teflon

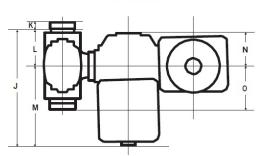
Bearings Carbon, Teflon, Ni-Resist

Dimensions: flow meters with electronic registration

Note: Dimensions shown are not for construction use. Consult factory when certified engineering prints are required.



Top View



Model	Flange size	Max nom. Flow rate	Working pressure	Net weight	Dimensions						
Woder						А	В	С	D	E	F
M-80	4" or 6"		10,5 bar (150 PSI)	91,2 kg (201 lbs)	in	25.4	16.6	5.6	9.1	n/a	1.5
IVI-80					mm	645	421	143	230	n/a	38
Dimensions											
	G	н	1		1	к	L	N	1	N	0
in	14.3	n/a	20	2	21	1.4	7	14	1	8	10
mm	362	n/a	498	5	40	36	181	35	9	213	241

Construction and application classes

LC series M and MA PD meters are suitable for metering a broad range of products as listed below. The appropriate meter class can be used to specify a desired meter by using the table on the next page of this publication.

Class	Description	Bearing Material		
1	Refined petroleum products	Ni-Resist		
2	Aviation and jet fuel	Ni-Resist		
3	Variety of product includes: liquid sugars, sweeteners, syrups, vegetable oils	Ni-Resist		
4	Treated waters and solvents where no red metals are allowed	Carbon		
8	Acid pH liquids includes: nitric, phosphoric, glacial acetic acids, citric juices, vinegar	Carbon		
14	Crude oil	Ni-Resist		
16	General solvents	Carbon		
30	Herbicides	Carbon		



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